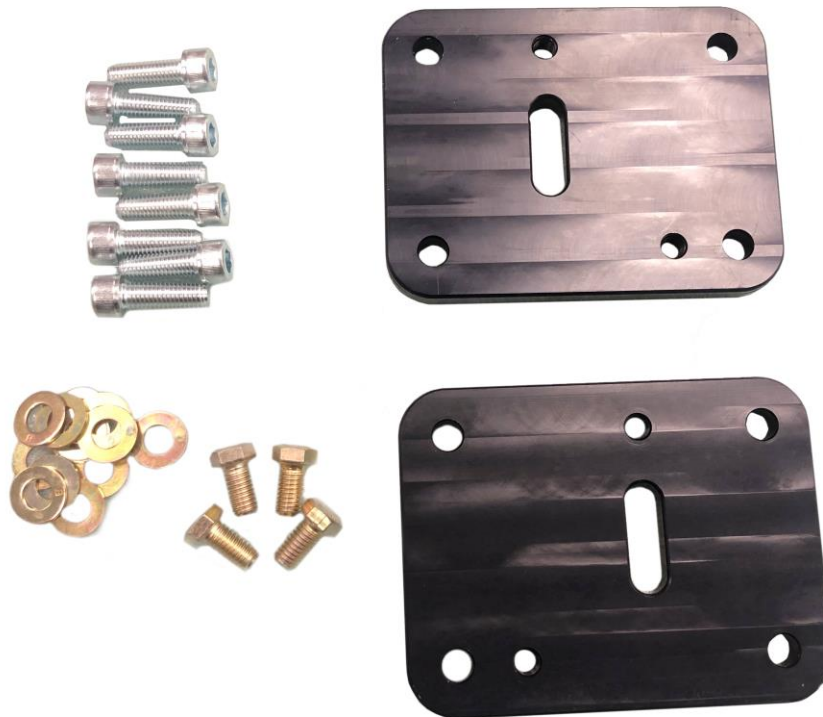


Instructional Guide

*ExtReme LS Engine Mount Adapters
64-67 A-Body / 53-56 F-100 / 55-87 GM Truck*



Speedtech
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Figure 1 1954 F-100, features our ExtReme Chassis and components, Bentley Hugie

Congratulations on the purchase of your new Speedtech ExtReme LS Engine Mount Adapters. Use only approved and appropriately rated jack and jack stands, be sure to take all safety precautions required to do the job safely and correctly. If you are unsure, seek the assistance of a highly qualified workshop to assist you.

Read and understand all instructions thoroughly before you begin. For the most part, assembly and set up of your new ExtReme LS Engine Mount Adapters can be done in a home garage with hand tools and basic equipment.

We enjoy seeing the progress our customers are making as they work through their builds so join the Team Speedtech group on Facebook and share your pictures and your story.

From everyone at Speedtech Performance we send you all best wishes for your project!

Installation Guide

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1.0 GENERAL INFORMATION

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1.1 This Guide

Thank you for purchasing your new Speedtech Performance ExtReme LS Engine Mount Adapters These instructions outline the ExtReme LS Engine Mount Adapters that will be installed with the Speedtech Performance ExtReme Chassis.

1.2 Tools

Installation of the Speedtech Performance ExtReme LS Engine Mount Adapters can be done on the floor with simple hand tools.

Additional things to have before you start:

- Allen Wrench
- Socket Set
- Blue Loctite

2.0 CHECK IN PARTS AND HARDWARE

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2.1 Checking in the Order

Best practice will be to check in your order as soon as possible after receiving the order. To check in the order we have provided tables, these can be used as check lists for your order.

2.2 Check in Tables

X	#	Description	Size
	2	Billet Adapter Plates	
	12	Flat Washer	SS M10
	8	Socket Head Bolt (A)	M10 – 1.5 x 30mm
	4	Cap Screw (B)	3/8 x 3/4

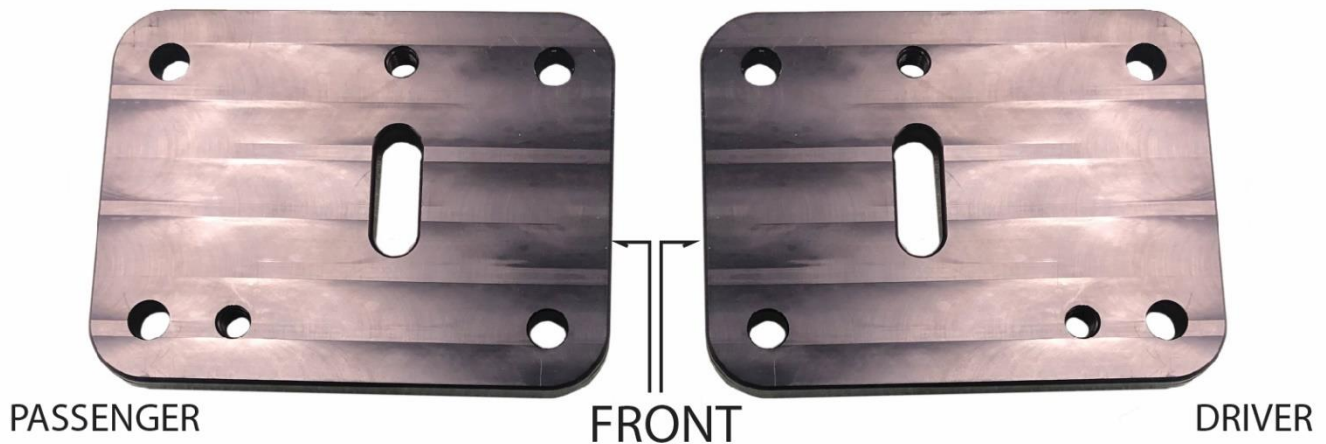
Note: There may be some extra hardware that was packaged that is not accounted for in the check list. The hardware kits are made to fit multiple products and the excess is from that process.

3.0 GETTING STARTED / INSTALLATION

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3.1 LEVELING AND SUPPORT

Properly support the vehicle. This can be assembled on a work bench as well. Installing this product may require the removal of some suspension parts. Take all necessary precautions whenever jacking up your vehicle and use safe and sturdy jack stands to support the vehicle whenever it is off the ground. Be sure to take all other safety precautions required to do the job correctly.



Note: Adapter Plates are reversible and can be used on either side. Correct placement will locate the engine mount upside down and towards the front of the adapter plate.

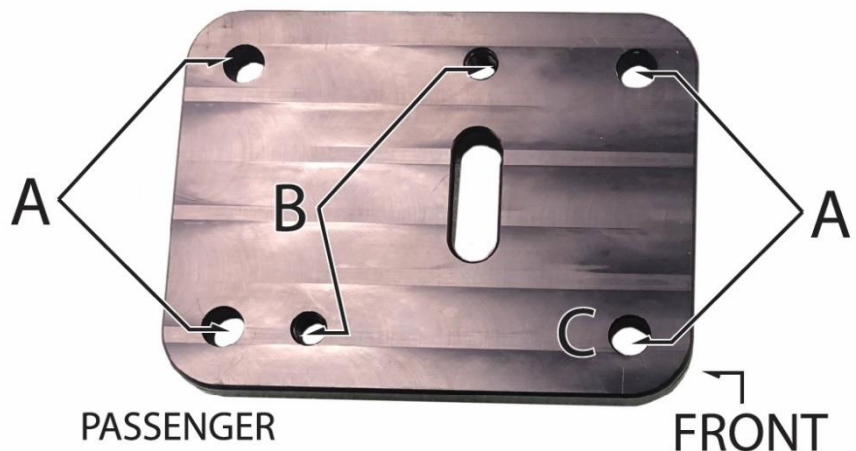
3.2 INSTALLATION

“A” M10 Bolts

(Longer Bolts) Will attach the adapter plate to the block, and the front lower bolt (C) will also go through the motor mount. Install washers on the M10 bolts, apply BLUE Loctite and install through the adapter plate into the block. Torque to 37 ft lbs.

“B” Cap Screws

(Shorter Bolts) Will attach the motor mount (sold separately) to the adapter plate. Note the orientation for the motor mount will be upside down compared to a typical small block Chevy. Apply BLUE Loctite and torque to 25 ft lbs.



4.0 CONGRATULATIONS

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Congratulations on completing your project, we know you will get many years of enjoyment from your project. Please join the group [Team Speedtech](#) on Facebook. Team Speedtech is a community of like-minded individuals using Speedtech Performance products. The Group's members include customers, our dealers and factory employees - each with a passion for Pro Touring muscle cars. You can ask questions and get advice from the group members as well as share your experience. Within the group we enjoy seeing the videos and pictures during the progress of your projects so post up. We also encourage you to share pictures and videos of your finished projects out on the road, at the show & shine, on track or however you get enjoyment from your ride, we want to see it!

Thank you for choosing Speedtech Performance! We know you have a choice, and we appreciate that you entrust us with your chassis and suspension needs for you custom muscle cars.

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