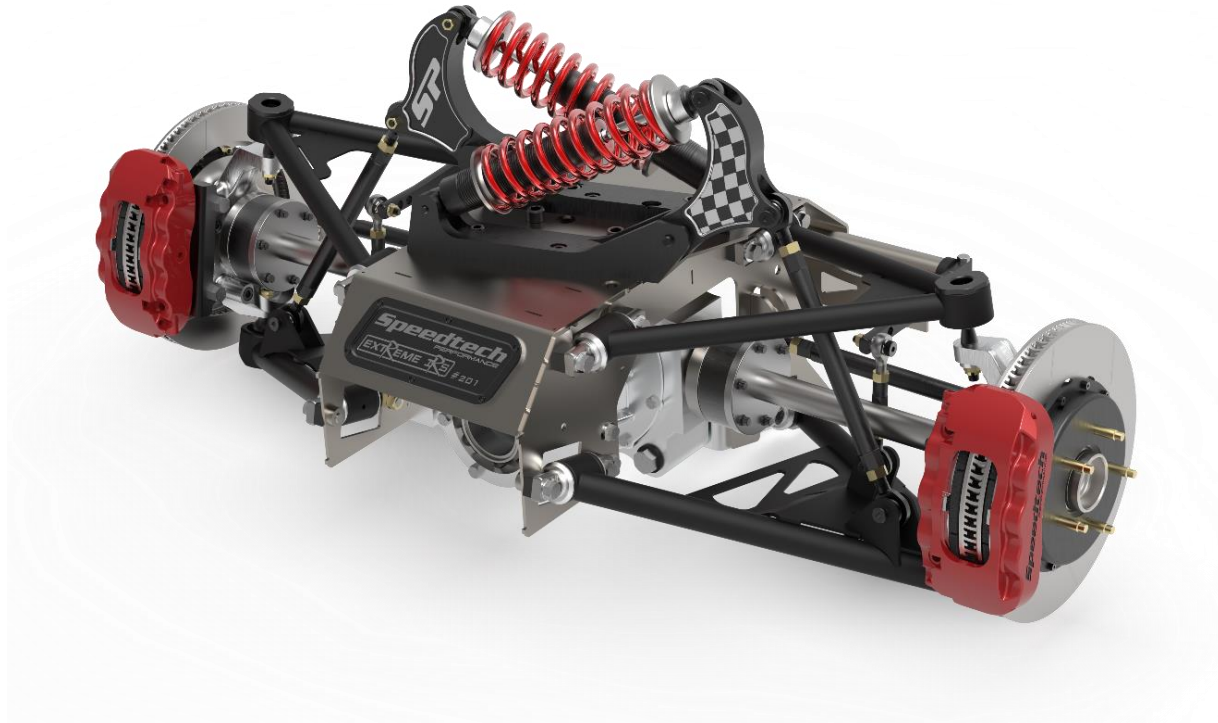


Instructional Guide

*Independent Rear Suspension -Sheet Metal Kit
67-69 F-Body*



Speedtech

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Figure 1 1967 Camaro, features our IRS – Jeremy Davies

Congratulations on the purchase of your new Speedtech Performance IRS Sheet Metal Kit. Use only approved and appropriately rated jack and jack stands, be sure to take all safety precautions required to do the job safely and correctly. If you are unsure seek the assistance of a highly qualified workshop to assist you.

Read and understand all instructions thoroughly before you begin. For the most part, assembly and set up of your new IRS Sheet Metal Kit can be done in a home garage with hand tools and basic welding equipment.

We enjoy seeing the progress our customers are making as they work through their builds so join the Team Speedtech group on Facebook and share your pictures and your story.

From everyone at Speedtech Performance we send you all best wishes for your project!

Installation Guide

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1.0 GENERAL INFORMATION

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1.1 This Guide

The following instructions are intended for professional installers and are guidelines only. Speedtech Performance assumes no responsibility for the installation of any of its products installed by others. All products are intended to be installed by qualified professionals.

1.2 Overview

These instructions outline the IRS Sheet Metal Kit. Some photos in the install process may vary slightly from your exact application.

1.3 Tools

Installation of the Speedtech Performance IRS Sheet Metal Kit can be done on the floor with simple hand tools and basic welder.

Tools to have before you start:

- Floor Stands
- Floor Jack
- Welder
- Grinder
- Measuring Tape

2.0 CHECK IN PARTS AND HARDWARE

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2.1 Checking in the Order

Best practice will be to check in your order as soon as possible after receiving the order. To check in the order we have provided tables, these can be used as check lists for your order.

2.2 Check in Tables

All bolts and nuts are NF unless otherwise noted

Upper Control Arm

	1	Cabin Plate	
	1	Passenger Side Plate	
	1	Driver Side Plate	
	1	Trunk Plate	
	2	Seal Boots	

3.0 MOCK UP / INSTALLATION

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3.1 MOCK UP

Lay out the sheets with the Cabin and Trunk plates first. Next, Place each side plate. Hold in place with sheet metal screws or clecos.



3.2 WELDING

You will want to do the plug welds and also weld along sections of the floor and where the plates meet up to the wheel tubs. You will repeat this process for the top and back plates as well.



3.3 PACKAGE TRAY

Re-attach the package tray brackets using the original drilled out plug weld holes.

NOTE:

Your rear seat frame will require modification to install. Each application may vary depending on what interior you have as well as which enclosure option you choose.



4.0 CONGRATULATIONS

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Congratulations on completing your project, we know you will get many years of enjoyment from your project. Please join the group [Team Speedtech](#) on Facebook. Team Speedtech is a community of like-minded individuals using Speedtech Performance products. The Group's members include customers, our dealers and factory employees - each with a passion for Pro Touring muscle cars. You can ask questions and get advice from the group members as well as share your experience. Within the group we enjoy seeing the videos and pictures during the progress of your projects so post up. We also encourage you to share pictures and videos of your finished projects out on the road, at the show & shine, on track or however you get enjoyment from your ride, we want to see it!

Thank you for choosing Speedtech Performance! We know you have a choice, and we appreciate that you entrust us with your chassis and suspension needs for you custom muscle cars.

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