

Speedtech **PERFORMANCE**

April 27, 2020

1967-1969 Camaro T-56 Transmission Tunnel Cover

Part number 10510



Installation Instructions

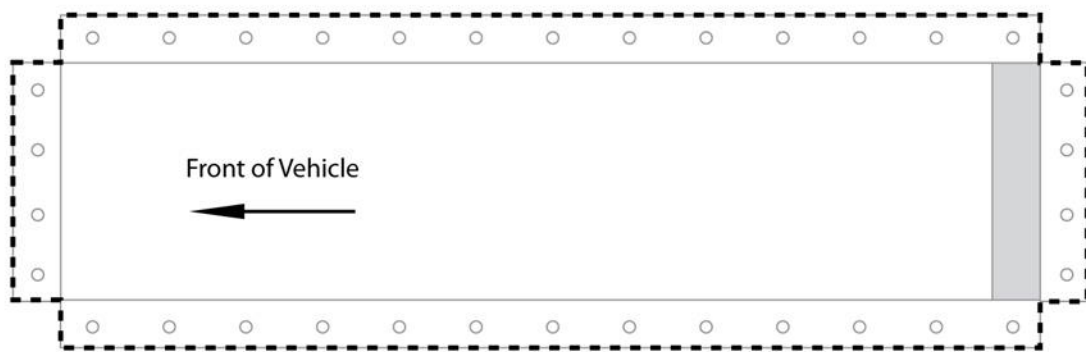
The following instructions are intended for professional installers and are guidelines only. Speedtech Performance assumes NO responsibility for the installation of any of its products. All products are intended for off road use only and must be installed by qualified professionals only

Thank you for purchasing your new Speedtech Transmission Tunnel Cover. Installing this product may require the removal and re-install of your transmission. Take all necessary precautions whenever jacking up your vehicle and be sure to use safe and sturdy jack stands to support the vehicle whenever it is off the ground.

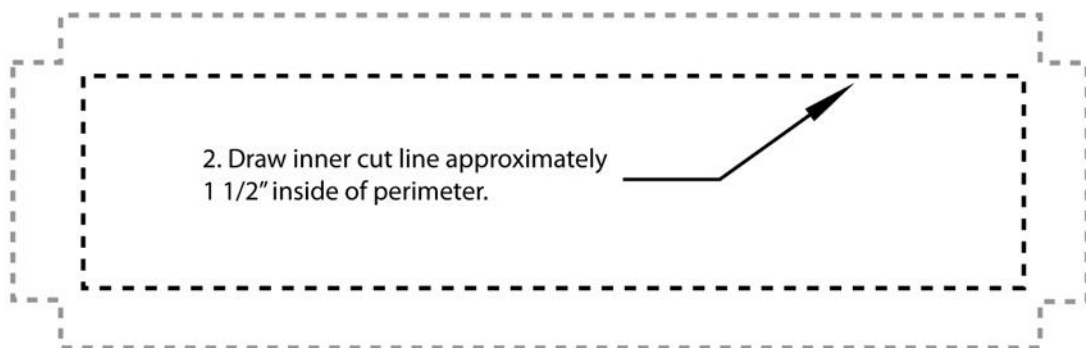
This Tunnel Cover can be installed with simple hand and power tools. You will be required to drill some holes and cut a hole in the floor for transmission clearance and a hole in the Tunnel Cover for the shifter. Be sure to wear the proper protective gear when using power tools.

If you plan to weld the cover to the floor, be sure to take necessary precautions when welding inside a vehicle to remove any close-by flammable materials. Although not completely necessary, we have found it easiest and safest to remove the carpet from the car to perform this installation.

1. Find the final location for engine and transmission fitment within the car's frame. Find and mark the shifter arm location on the transmission tunnel on the interior of the car. Considering where the shifter will be located, use your tunnel cover and mock up it's location on the interior of the car. Trace the outside of the tunnel cover and set it aside. Then draw another line approximately 1 1/2" to the inside of the first line. These will be your cut lines. DO NOT cut at the outer perimeter line.



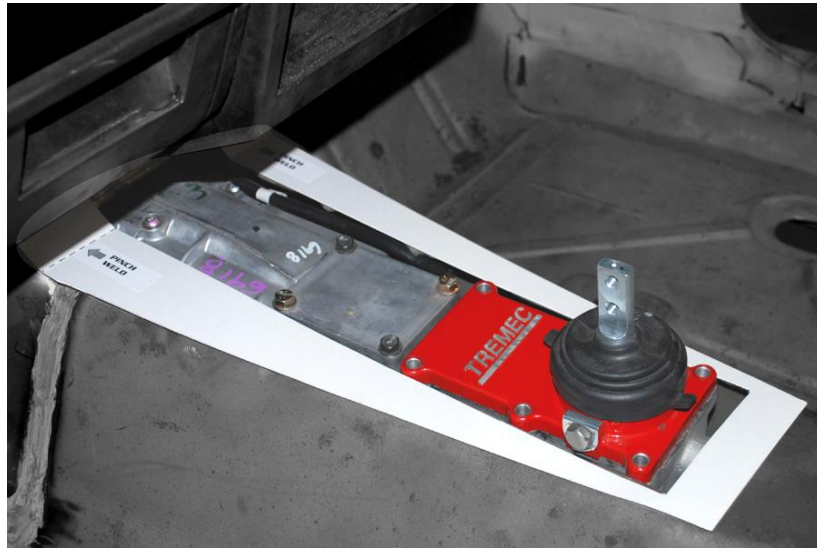
1. Trace outer perimeter guideline.



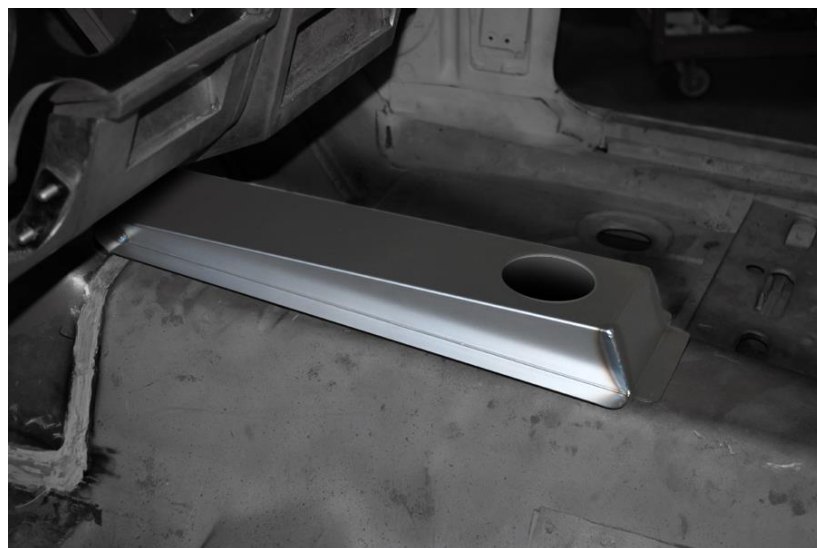
2. Draw inner cut line approximately 1 1/2" inside of perimeter.

2. Once the cut lines are laid out, take the necessary safety precautions and carefully cut out the rectangular portion of the tunnel within your marks. Test fit the transmission in place. Because of model differences and factory tolerances further trimming may be

required. Be sure there is At least a small amount of clearance to allow the drive train to flex without hitting the floor. The end result should look something like this.



4. Next you will need to mark the Tunnel Cover for the shifter location in relation to the cover's position on the transmission tunnel. Cut a hole approximately 3.5" in diameter for the T-56 boot to fit through. We recommend splitting and wrapping vacuum tubing around the diameter of the hole to prevent gouging the shifter boot. Lay the Tunnel Cover over the transmission. With a plastic mallet tap the flanges down so that they mate up to the angle of the floor pan. Reposition the shifter boot as necessary to seal off the round hole.



5. As the inside of the Tunnel Cover and the area of the floor pan covered by the Tunnel Cover may be exposed to outside elements, we recommend protecting these areas with a high quality paint or other surface protector. Attach the Tunnel Cover securely to the floor. We recommend using a high quality seam sealer on areas where the Tunnel Cover makes contact with the floor pan, and in any area where there may be gaps because of floor pan shape.



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